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Replacing rear window slider in S-Series

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03-12-2006, 11:25 AM

#1

[sunshn1972](#)
Member

Join Date: Jul 2005
Location: Parsippany, NJ
Posts: 150
[sunshn1972's Photos](#) 
1998 SL2

 **Replacing rear window slider in S-Series**

I just replaced the sliders in both rear windows of my 98 SL2, and I took some pictures as I did it. I mostly used the instructions in this post:

<http://www.saturnfans.com/forums/showthread.php?t=59663>

I'll post the pictures and my exact procedure in following messages.

ssicarman posted the FSB:

Rear Side Door Glass Will Not Go Up or Down, or Will Fall Down Unintentionally #03-T-05 - (Apr 16, 2003)

Rear Side Door Glass Will Not Go Up or Down, or Will Fall Down Unintentionally (Replace Window Glass Sash Bar Slider) 1996-2002 Saturn S-Series Sedans and Wagons

Condition
Some customers may comment that when cycling the rear side door glass, the glass will not move or the glass will not stay in the full up (closed) position.

Cause
The plastic window regulator slider inside the rear side door glass, the glass will not move or the glass will not stay in the full up (closed) position.

Correction
Follow the service procedure in this bulletin to replace the window regulator slider (P/N 21172105).

Service Procedures
Verify condition by removing the rear door trim panel at the affected door. (Refer to the "Rear Door Trim Panel - Sedan/Wagon" Removal Procedure in the "Doors" section located in the appropriate model year S-Series Body/Repair Service Manual.)
Partially remove the water liner and observe the window regulator slider while cycling the window to verify that it is broken. If broken, continue with the remaining procedures in this bulletin. If not, continue to examine other components to verify customer complaint.
Remove rear door window regulator. (Refer to the "Rear Door Window Regulator/Motor - Sedan/Wagon" Removal Procedure in the "Doors" section located in the appropriate model year S-Series Body/Repair Service Manual).
Remove the broken window regulator slider pieces after removing the sash bar retention clip. Refer to the illustration to determine which design sash bar with which you are working.

For the first design, remove the retention clip by using large pliers to bend back the bent end of the sash bar until it is straight.

- For second design, remove the retention clip by using a small flat file and file down the dimple until the sash bar is smooth.

Notice: The sash bar retention clip is used only as a shipping and manufacturing aid. It is not required to add this clip back before installing the regulator into the car.

Using Saturn Brake & Choke Cleaner (P/N 21007432), thoroughly flush out the channel inside the sash bar to remove any old grease, dirt or metal filings. The use shop air and blow-dry the sash bar.

Using multi-purpose grease, liberally apply grease into the entire sash bar upper and lower channels. Then install the new window regulator slider. It is designed to only fit in the sash bar one way, by placing the flat side toward the solid side (towards the outer door panel) of the sash bar. The protruded end goes toward the open end (towards the



regulator). Apply multi-purpose grease to the inside hole of the window regulator slider and on the ball stud of the window regulator lift arm to aid in assembly.

Install the window regulator assembly and the sash bar into a vise as shown in the illustration. Make sure that the sash bar and lift arm are placed flat and in the middle of the vice jaws. Begin to slowly close the vise just until the ball stud begins to enter the window regulator slider. Close the vise just enough to allow the ball stud to pop into the window regulator slider.

Notice: Closing the vise too tightly or too fast will break the slider.

Remove the fully assembled window regulator from the vise and install it back into the car. (Refer to the "Rear Door Window Regulator/Motor - Sedan/Wagon" Installation Procedure in the "Doors" section located in the appropriate model year S-Series Body/Repair Service Manual).

Verify the operation of the rear door window.

Parts Requirements:
Part No. 21172105
Part Description Window Regulator Slider

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REWARD EXCELLENCE!

 Rate the quality of this post and help *sunshn1972* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!



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03-12-2006, 11:46 AM

#2

[sunshn1972](#)

Member



Join Date: Jul 2005
Location: Parsippany, NJ
Posts: 150

[sunshn1972's Photos](#) 

1998 SL2

Re: Replacing rear window slider in S-Series

The symptoms:

- can slide the window up and down by hand
- window drops in steps while driving
- window tends to drop more on rough/bumpy roads

The FSB has a lot more steps than I found I needed. I was able to replace the slider in about 30 minutes, once I knew what I was doing.

Here are the steps I used.

...

This space intentionally left blank.

REWARD EXCELLENCE!

 Rate the quality of this post and help *sunshn1972* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!



03-12-2006, 11:55 AM

#3

[sunshn1972](#)

Member



Join Date: Jul 2005
Location: Parsippany, NJ
Posts: 150

[sunshn1972's Photos](#) 

1998 SL2

Re: Replacing rear window slider in S-Series

1. Remove the door handle. There is a retaining clip on the bottom of the handle toward the front of the car. Pry/pull the clip out, then push the handle toward the rear of the car to remove it.



2. Remove the bolts holding the outside panel on the door. The bolts screw into clips that are mounted on the door panel. I needed a size 30 torx screw (the star thing) to remove them.

Be careful when removing these, especially the ones near the bottom of the door. They will be rusted in place, and you run the risk of damaging the door panel. I had some bolt/clips that were so rusted together that the clip rotated with the bolt and broke a piece of plastic off the door panel. It wasn't visible, and I didn't break enough to cause any real problems remounting the panel.

3. Peel back the insulation you'll find under the panel. You'll see the window, sash, regulator, etc. You'll actually see the back side of the window sash. The slider that you're replacing is on the opposite side out of view right now.





www.saturnfans.com/forums/showthread.php?t=72669

2/8

...

This space intentionally left blank.

REWARD EXCELLENCE!

 Rate the quality of this post and help *sunshn1972* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!

  

03-12-2006, 12:02 PM #4

sunshn1972
Member

Join Date: Jul 2005
Location: Parsippany, NJ
Posts: 150
[sunshn1972's Photos](#) 
1998 SL2

Re: Replacing rear window slider in S-Series

4. Make sure the slider is actually broken. Feel the back side of the sash, and try to find two pieces of plastic. If there are two pieces that slide separately, that's your broken slider.

5. Remove the sash bar from the window. There are white clips glued to the window that hold the sash in place. When you remove the sash you'll find the broken slider.



6. There will be some kind of retaining mechanism to keep the slider from getting out of the sash bar. On mine, the corner of the sash bar was bent down very slightly. I just bent it up with a set of pliers and the broken slider came right out. Clean the sash bar and apply some general purpose grease to the channels. Then slide the new slider in. It should only fit one way.

7. For reassembly, I used a C-Clamp instead of the vise mentioned in the FSB. With the C-Clamp I didn't have to remove the regulator from the door. I just applied a little grease to the slider and the pivot pin on the regulator arm. With the slider in the sash bar, I liked up the slider and pivot pin. Then I used the C-Clamp to slowly pop the pivot pin into the slider. The sash bar was NOT attached to the window while I did this.



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REWARD EXCELLENCE!

 Rate the quality of this post and help *sunshn1972* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!

  

03-12-2006, 12:07 PM #5

sunshn1972
Member

Join Date: Jul 2005
Location: Parsippany, NJ
Posts: 150
[sunshn1972's Photos](#) 
1998 SL2

Re: Replacing rear window slider in S-Series

8. Move the window down by hand, and reattach the sash bar to the window clips. Test the window with the button/crank to make sure it will slide properly now. As long as it does, you can reassemble the door.

9. Door bolt reassembly order:

- upper bolt toward front of car
- upper bolt toward rear of car
- bolts along door toward front of car
- bolts along bottom of door
- bolts along door toward rear of car

10. This is a close up (slightly blurry) of a new slider (\$11.50 including tax at my local dealer). It's slightly over 1" long.



...

This space intentionally left blank.

REWARD EXCELLENCE!

 Rate the quality of this post and help *sunshn1972* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!

  

10-17-2006, 07:40 PM #6

jakehale
Junior Member


Re: Replacing rear window slider in S-Series

To keep from opening a new thread since this one is my problem:

is the dealer the only place you get get this part? this just happend to me and that is exactly what my problem is. that



Join Date: Jul 2005
Posts: 30



piece is busted and need a new one.

thanks

REWARD EXCELLENCE!

Rate the quality of this post and help *jakehale* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!



10-21-2006, 02:25 PM

#2

dstefun

New Member



Join Date: Jun 2005
Posts: 9

**Re: Replacing rear window slider in S-Series**

[QUOTE=jakehale]

is the dealer the only place you get get this part? this just happend to me and that is exactly what my problem is. that piece is busted and need a new one.

\$4.81 each + shipping from <http://www.saturnparts.net/>

Do a search for part # 21172105 Slider-Window Regulator 96-02

You might as well order 2 - every one I've ever seen in a wrecking yard is already broken so the other window probably won't be far behind.

REWARD EXCELLENCE!

Rate the quality of this post and help *dstefun* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!



01-13-2007, 02:06 PM

#8

jakehale

Junior Member



Join Date: Jul 2005
Posts: 30

**Re: Replacing rear window slider in S-Series**

[QUOTE=dstefun;928391]

Quote:

Originally Posted by **jakehale**

is the dealer the only place you get get this part? this just happend to me and that is exactly what my problem is. that piece is busted and need a new one.

\$4.81 each + shipping from <http://www.saturnparts.net/>

Do a search for part # 21172105 Slider-Window Regulator 96-02

You might as well order 2 - every one I've ever seen in a wrecking yard is already broken so the other window probably won't be far behind.

Much thanks for the help

REWARD EXCELLENCE!

Rate the quality of this post and help *jakehale* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!



07-04-2008, 10:56 PM

#9

meribona

Member



Join Date: Nov 2003
Location: San Jose, CA
Posts: 73

[meribona's Photos](#)

1998 SL2

**Re: Replacing rear window slider in S-Series**

Success! I just replaced both of my window sliders this afternoon with sunshn1972's procedure above. Using the c-clamp to force the pin into the hole in the slider works well, although you do have to really put some strength into it.

As an FYI, you can also remove the interior trim panel instead of the exterior one. The end result is the same. The underlying metal frame of the rear door that the inside and outside trim panels are attached to has a big hole in it. If you look at the outside of the rear door when it's closed, this hole is located just forward of the rear wheel. With the window in the down position, the slider and sash rail are right in the middle of that hole. It's almost as if Saturn designed the door that way ...

Oh, the only comment I'd add is on separating the window glass from the sash rail. There are 2 white plastic pieces that are sandwiched between the window glass and the metal bit that sticks up from the sash rail. If you slide the sash rail back and forth, you'll see that the 2 white plastic pieces each have a bevel on them. (I believe the bevel aims towards the rear of the car, but I'm not certain). Press on the bevel with a standard screwdriver and slide the rail backward to separate the sash and glass.

Happy 4th 🇺🇸

REWARD EXCELLENCE!

Rate the quality of this post and help *meribona* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!



07-14-2008, 07:57 PM #10 tenn734 Member  Join Date: Feb 2004 Posts: 463 tenn734's Photos	Re: Replacing rear window slider in S-Series Thanks for the tips. I'm going to do this repair shortly having identified the broken slider. Having had the dealer do this same repair once before I do not want to be charged \$200 again for what seems to be a relatively (heavy emphasis on relatively) simple procedure.  REWARD EXCELLENCE!  Rate the quality of this post and help tenn734 reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!   
07-15-2008, 03:08 PM #11 goSL2go New Member Join Date: Jul 2008 Posts: 4	Re: Replacing rear window slider in S-Series Thanks for the tip on getting the sash bar off the window. I've taken off the rear door panels several times to figure this thing out and I've gotten the replacement parts in hand. I just haven't gone through to file out the sash bar to get the slider parts out and the sash bar off the glass. I noticed that the slider never gets to the ends when the window is opened or closed all the way. Why did they bend the sash bar ends to keep the sliders in? Question...do I have to take the sash bar off the window? Or will slowly popping the pivot back into the slider while in the sash bar end up breaking the window glass? Just a question. I'll probably go take sash bar off first anyway, now that I have that tip. Also...I've temporarily 'bent' the regulator arm towards the outside to help keep the pivot in the sash while opening and closing the window. If you open it all the way and close it all the way without stopping in the middle, the regulator will stay in the sash. If you stop part way, then you got a window that doesn't go up again. The sash moves outward as you open the window b/c the glass is curved, but then moves back inward as the window passes the half way point and goes all the way down. REWARD EXCELLENCE!  Rate the quality of this post and help goSL2go reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!   
07-17-2008, 11:27 PM #12 tenn734 Member  Join Date: Feb 2004 Posts: 463 tenn734's Photos	Re: Replacing rear window slider in S-Series the grease already there is metallic gray in color. What kind of grease is that? Should I clean that off and apply new grease? Lithium? Silicon? REWARD EXCELLENCE!  Rate the quality of this post and help tenn734 reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!   
07-18-2008, 12:47 AM #13 cbadal New Member Join Date: Jul 2008 Posts: 3	Re: Replacing rear window slider in S-Series I'm having trouble with 2 windows in my newly purchased 1993 Saturn SL. 1. Driver Window -- Handle just spins, window sometimes slides down a bit. 2. Rear passenger window -- only rolls down about 2 inches and then won't roll down any more. I have to fix the Driver window (it's embarrassing going through a drive through and having to open your Door to get your food). I've been searching the web for the part "1993 Saturn SL Window Regulator", but have not been able to find it. (I did seen Relay Window Regulators for about \$20) About how much are the Regulators for the SL? I did the search for the part "21172105" on SaturnParts.net and it came back with a price of \$4.82. This seems very low to me. REWARD EXCELLENCE!  Rate the quality of this post and help cbadal reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!   

07-20-2008, 12:05 AM

#14

[tenn734](#)
Member


Join Date: Feb 2004
Posts: 463
[tenn734's Photos](#)

Re: Replacing rear window slider in S-Series

Quote:
Originally Posted by [cbadal](#)
I'm having trouble with 2 windows in my newly purchased 1993 Saturn SL.

1. Driver Window -- Handle just spins, window sometimes slides down a bit.
2. Rear passenger window -- only rolls down about 2 inches and then won't roll down any more.

I have to fix the Driver window (it's embarrassing going through a drive through and having to open your Door to get your food).

I've been searching the web for the part "1993 Saturn SL Window Regulator", but have not been able to find it.

(I did seen Relay Window Regulators for about \$20)

About how much are the Regulators for the SL?

I did the search for the part "21172105" on SaturnParts.net and it came back with a price of \$4.82. This seems very low to me.

have u taken of the inside panel to see whats the problem?
the plastic slider is the 4,82 i wouldt get anything til the problem s identified.

REWARD EXCELLENCE!
 Rate the quality of this post and help [tenn734](#) reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!

  

07-23-2008, 12:42 AM

#15

[cbadal](#)
New Member

Join Date: Jul 2008
Posts: 3

Re: Replacing rear window slider in S-Series

Quote:
Originally Posted by [tenn734](#)
have u taken of the inside panel to see whats the problem?
the plastic slider is the 4,82 i wouldt get anything til the problem s identified.

I haven't taken anything off yet. I'm a little nervous to. I've read that I need a 'Trim tool', but I don't know what it is, what it looks like or how it makes life easier.

REWARD EXCELLENCE!
 Rate the quality of this post and help [cbadal](#) reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!

  

07-26-2008, 06:40 PM

#16

[jamgusmc](#)
New Member

Join Date: Jul 2008
Location: Cape Cod
Posts: 5

1998 SW2

Re: Replacing rear window slider in S-Series

 If your talking about the little black piece of plastic that runs along the channel and is attached to the arm that makes the window go up and down I am going to be mad... 2yrs ago Saturn told me they didnt sell that seperately that I had to buy the whole motor assmebly so the window has not worked for 2yrs.... WHERE do I get that piece... and how much does it cost? I own a 98 SW2

REWARD EXCELLENCE!
 Rate the quality of this post and help [jamgusmc](#) reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!

  

09-28-2008, 07:08 PM

#17

[sl22ls](#)
New Member

Join Date: Jul 2008
Posts: 3

1996 SL2
2002 SC2

Re: Replacing rear window slider in S-Series

Well jamgusmc, You are going to be mad, that is the part being talked about on this thread  Read from the beginning paying special attention to post #7. I would recheck at your dealer some people don't know what their talking about and they may have a slider for you. Never trust an 18 year old behind a parts counter, get the boss fella to check for you.

REWARD EXCELLENCE!
 Rate the quality of this post and help [sl22ls](#) reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!

  

10-11-2008, 05:23 PM

#18

[dbruce](#)
Member

Re: Replacing rear window slider in S-Series

Just need to post an addition related to the top trim above the door panel.

www.saturnfans.com/forums/showthread.php?t=72669

6/8

Join Date: Jan 2006
Posts: 50

The trip, at least in my 00 SL2, is attached with an off star screw. If you don't remove it, towards the front of the door, accessible from the inside area, that trim can't be removed.

Pull the trim from the front of the door and be careful not to bend it, since it has a aluminum strip through it. This thread is inaccurate related to pulling the trim on the 00, since there is no chance of just pulling it up without removing the screw for the trip and pulling from the front (hinge) end.

Overall the FAQ made this east....but as usual...a few things to think threw.

REWARD EXCELLENCE!

 Rate the quality of this post and help *dbruce* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!



quote





11-01-2008, 03:43 PM

#19

[toniportray](#)
Junior Member

Join Date: Apr 2007
Location: San Francisco Bay Area
Posts: 16
1998 SL2



This thread was great for replacing the slider in the rear windows, especially since I don't have a repair manual. This seems to be the main thread of many scattered others about window problems so I thought I'd keep my comments here. As the previous poster mentioned, you can move the sash in the other direction and it'll slide right off the slider unit. Just tilt it near vertical and move the sash downward. There's enough room in the doorway to get it all the way off. I tried bending the tab at the other end, but couldn't get it easily so I tried this method and it worked perfectly since there isn't a tab on the front end of the sash.

As great as this forum thread is, it doesn't address the issue of front rear window problems. I think it'd be helpful to discuss front window problems here since this seems to be the main "window stuck" solution thread. I've looked through endless front window threads and found nothing of significant value for solving the problem with the front windows getting stuck during movement. My problem is the driver side front window will roll down 2 inches, then stop. If I push down on the window, the whole glass piece presses down 1/2 an inch at which point I can use the window switch again to drop the window down another 2 inches before the window gets stuck again. So on and so forth until the window is finally down. The exact same problem occurs when rolling up the window. It moves up two inches, then gets stuck. I pull up on the glass and then the switch will move the window up another 2 inches before getting stuck. I've checked the sliders on the front window and they are all fine. I sprayed some silicon grease on all the junctions hoping to lubricate any tight spots, but that didn't help. I even tried putting the silicon grease into the side guides where the glass window slides through, but that didn't make any difference either. The motor is always trying to move the window (and it's not a switch problem even though I cleaned all the electrical junctions in the box anyway), but without any success. I suspect it's either a problem of a faulty (weak) motor unit or the glass is somehow getting jammed against the side guides, creating resistance beyond what the motor can push against. Any thoughts? Is there a way to test the power output to the motor? How about a DIY motor repair solution?

Considering how much the motor costs to replace, I don't have the money for that sort of replacement. In my years of fixing my motorcycles and cars, I've always learned that there are cheap aftermarket solutions, and that you just have to find them. Maybe there's a way to boost the electrical output to the motor? Before I can attempt that though I'd need to know what normal electrical output is and measure it with my multimeter. I've got a lot of comments and questions here, but I believe that others will benefit from this discussion as well since there aren't any good threads that really address the problems that I and others are having with the front windows. Thanks ahead for your comments, and I'm working on a 1998 SL2.

REWARD EXCELLENCE!

 Rate the quality of this post and help *toniportray* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!



quote





06-18-2009, 01:30 PM

#20

[onehoop](#)
Junior Member

Join Date: Apr 2009
Location: FORT COLLINS
Posts: 33
1996 SW2



[QUOTE=dstefun;928391]

Quote:

Originally Posted by **jakehale**
\$4.81 each + shipping from www saturnparts net
Do a search for part # 21172105 Slider-Window Regulator 96-02

These are great instructions. Both of my rear windows had broken sliders when I bought the car. I was able to glue them both back together but didn't have a very good fit on the right one and it has rebroken or "come off track". I figured that it was not worth gluing again and would be a salvage yard part, but if I can get it delivered for \$10 then I'm all for saving myself the trip!

Since I glued the sliders around the knob, I didn't have to press them through. It's a very tight fit and surely would've broken through my glue. The C-clamp idea is interesting just because you could apply the pressure in a constantly-increasing, metered way.

One thing that I'll add, is that it's a good idea to just replace the door handle push-pin. They're like 72 cents and you'll save yourself a lot of headache getting it off if you're not worried about putting it back in. I used a pair of wire cutters with the beveled edge offset to one side so the other side is nearly flat to pull the center pin. Even without this foresight, I managed to mangle them back in there, so it depends on how much you need the \$1.50. On the saturnparts website it is under Rear Door, Lock and hardware, Handle outside, Retainer, Retainer

Anyway, I really like the set-up of the saturnparts.net site. It's almost like the computer interface that they have at the actual Saturn parts counter. (Not quite as detailed?) However, when I search for parts by year/model, that part number doesn't come up for the SW2. When I select a part on the site and put it in my cart, it doesn't give me a "part number" either. If I search for 21172105 from the main page (w/o giving it my year/model), then it turns up "OEM Catalog / SLIDER-WDO REG" for what is now \$5.32

post reply

However if I pick the slider out of the diagram for my year/model, it gives me the price for the whole manual window assembly of \$70.24. I think that I'll try the saturn parts counter with the part number before placing my order. It's just that I was able to identify a trim rivet that I needed too and hoped to get the saturn part number from this website.

at jamgusmc, I believe that we're talking about the aluminum and plastic piece that the black knob fastens into to connect it to the window glass. Could you not improvise something something with a nut, bolt, and a few washers?

REWARD EXCELLENCE!

Rate the quality of this post and help *onehoop* reputation points. Click the reputation button near the bottom left corner of this message box. Thank you!

quote

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[Zeebins](#)

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Window slider	raydog	S-Series Tech	2	06-27-2008 04:52 AM
99 SL2 HVAC slider lights need replacing	jimsz	S-Series General	1	03-26-2007 06:33 AM
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